Alfa Laval TL6

Gasketed plate-and-frame heat exchanger for a wide range of applications

Alfa Laval Industrial line is a wide product range that is used in virtually all types of industry.

The relatively tall plate makes this model suitable for duties with long temperature programs and when high heat recovery is appreciated. A large range of plate and gasket types is available.

Applications
- Biotech and Pharmaceutical
- Chemicals
- Energy and Utilities
- Food and Beverages
- Home and Personal care
- HVAC and Refrigeration
- Machinery and Manufacturing
- Marine and Transportation
- Mining, Minerals and Pigments
- Pulp and Paper
- Semiconductor and Electronics
- Steel
- Water and Waste treatment

Benefits
- High energy efficiency – low operating cost
- Flexible configuration – heat transfer area can be modified
- Easy to install – compact design
- High serviceability – easy to open for inspection and cleaning and easy to clean by CIP
- Access to Alfa Laval’s global service network

Features
Every detail is carefully designed to ensure optimal performance, maximum uptime and easy maintenance. Selection of available features:
- Corner guided alignment system
- Chocolate pattern distribution area
- Clip-on gasket
- Leak chamber
- Fixed bolt head
- Key hole bolt opening
- Lifting lug
- Lining
- Lock washer
- Tightening bolt cover

Extending performance with Alfa Laval 360° Service Portfolio
Our extensive services ensure top performance from your Alfa Laval equipment throughout its life cycle. The availability of parts and our team’s commitment and expertise bring you peace of mind.

Start-up
- Installation
- Installation Supervision
- Commissioning

Maintenance
- Cleaning Services
- Reconditioning
- Repair
- Service Tools
- Spare Parts

Support
- Exclusive Stock
- Technical Documentation
- Telephone Support
- Training
- Troubleshooting

Improvements
- Equipment Upgrades
- Redesign
- Replacement and Retrofit

Monitoring
- Condition Audit
- Performance Audit
Dimensional drawing
Measurements mm (inches)

The number of tightening bolts may vary depending on pressure rating.

Technical data

Plates

<table>
<thead>
<tr>
<th>Name</th>
<th>Type</th>
<th>Free channel, mm (inches)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TL6-B</td>
<td>Single plate</td>
<td>1.8 (0.071)</td>
</tr>
</tbody>
</table>

Materials

| Heat transfer plates | 304/304L, 316/316L, 254 |
| Field gaskets       | NBR, EPDM, FKM         |
| Flange connections  | Carbon steel           |
|                     | Metal lined: stainless steel, titanium |
|                     | Rubber lined: NBR, EPDM |

Flange connections

| Frame and pressure plate | Carbon steel, epoxy painted |

Operational data

<table>
<thead>
<tr>
<th>Frame, PV-code</th>
<th>Max. design pressure (barg/psig)</th>
<th>Max. design temperature (°C/°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>FM, pvcALS</td>
<td>10.0/145</td>
<td>180/356</td>
</tr>
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</tr>
<tr>
<td>FG, pvcALS</td>
<td>16.0/232</td>
<td>180/356</td>
</tr>
<tr>
<td>FG, ASME</td>
<td>10.3/150</td>
<td>250/482</td>
</tr>
<tr>
<td>FG, PED</td>
<td>16.0/232</td>
<td>180/356</td>
</tr>
<tr>
<td>FD, pvcALS</td>
<td>25.0/363</td>
<td>180/356</td>
</tr>
<tr>
<td>FD, ASME</td>
<td>20.7/300</td>
<td>250/482</td>
</tr>
<tr>
<td>FD, PED</td>
<td>25.0/362</td>
<td>180/356</td>
</tr>
</tbody>
</table>

Extended pressure and temperature rating may be available on request.

Pipe connections

<table>
<thead>
<tr>
<th>Threaded port</th>
<th>ISO 228 - G2</th>
</tr>
</thead>
<tbody>
<tr>
<td>External parallel threaded</td>
<td>ISO 228 - G2 B</td>
</tr>
</tbody>
</table>

Other connection types may be available on request.

Flange connections

<table>
<thead>
<tr>
<th>Frame and pressure plate</th>
<th>EN 1092-1 DN50/DN65 PN16</th>
</tr>
</thead>
<tbody>
<tr>
<td>FM, pvcALS</td>
<td>ASME B16.5 Class 150 NPS 2</td>
</tr>
<tr>
<td>JIS B2220 10K 50A/65A</td>
<td>ASME B16.5 Class 150 NPS 2</td>
</tr>
<tr>
<td>FM, PED</td>
<td>EN 1092-1 DN50/DN65 PN16</td>
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<tr>
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</tr>
<tr>
<td>FD, ASME</td>
<td>ASME B16.5 Class 300 NPS 2</td>
</tr>
<tr>
<td>FD, PED</td>
<td>EN 1092-1 DN50/DN65 PN40</td>
</tr>
<tr>
<td>FD, PED</td>
<td>ASME B16.5 Class 300 NPS 2</td>
</tr>
</tbody>
</table>

Standard EN1092-1 corresponds to GOST 12815-80 and GB/T 9115.

How to contact Alfa Laval

Contact details for all countries are continually updated on our website. Please visit www.alfalaval.com to access the information direct.